



KRAFT FILE BOARD

Kraft File Board is a brown recycling board and is suitable for the production of different products in the office organisation.

- Applications: suspension files, archiving etc.
- Advantages:
 - characteristics of recycling is apparent
 - natural product
 - ageing-resistant
 - chlorine- and acidfree
 - marked with the eco-label „Blue Angel“
 - excellent processing properties
- Standard grammage: 180, 230, 250 und 320 gsm (other grammages on request)
- Color: kraft brown
- Surface: matt
- Printing methods: offset printing, screen printing, flexo printing, laser- and inkjet printing
A printing test is recommended.
- Further processing: foil embossing, lamination, spot varnishing, creasing, folding, die-cutting, embossing, perforation etc.
- Fibres: 100% reclaimed fibres
- Minimum quantity: 10 tons per color, 5 tons per grammages, 2.5 tons per specification
- Product specifications:

	Unit	180 gsm	230 gsm	250 gsm	320 gsm
Substance	gsm	180	230	250	320
Thickness	µm	220	280	300	380
Smoothness (Bekk)	s	15	15	15	15
Bursting strength	kPa	min. 355	min. 415	min. 430	min. 510
Tensile strength	kN/m	min. 7.00	min. 8.80	min. 9.60	min.12.30
Cobb (60)	gsm	< 40	< 40	< 40	< 40
absolute humidity	%	7	7	7	7

Grades, colors and range of products are subject to change. Due to the recycled nature of this paper variations in shade, surface and speck count may sometimes occur.



www.blauer-engel.de/uz14a